



# **Knight Group**

**Precision Metals  
Stock and Service Centre**



**Over 80 years of  
Automotive Excellence**

# The Knight Group: Who we are

Over 80 years of Optimised Solutions for Automotive applications

Established in the 1940s, the Knight Group originated as a spring manufacturer. Recognising the growing need for consistent, high-quality strips and wire, the group expanded its stock and processing capabilities, becoming a reliable source manufacturers could count on. Today, the Knight Group has an impressive global customer base across many critical sectors. We are one of Europe's largest independent precision strip and wire stockholding and processing facilities and have established global distribution across six continents. Customers count on us to cut their costs, not their quality. At the Knight Group, we are committed to meeting the evolving needs and challenges of manufacturers. We achieve this by continuously expanding our standard stock profile, securing exclusive supply agreements with recognised mills, and enhancing our metal stockholding and processing facilities. Our success is driven by our customer-focused teams, who possess unparalleled materials knowledge and technical expertise. We are dedicated to fostering long-term partnerships with our customers and our carefully selected mills, ensuring mutual success. Whether you need precision strip and wire solutions or custom springs and pressings, the Knight Group is equipped to meet your unique manufacturing needs.

The Knight Group consists of Knight Strip Metals Ltd, Knight Precision Wire Ltd, Multifoil Ltd and Sterling Springs Ltd, each based in the UK, and Precision Metals EU in Belgium. We are proud to be the preferred supplier for manufacturers servicing the automotive and battery industries.

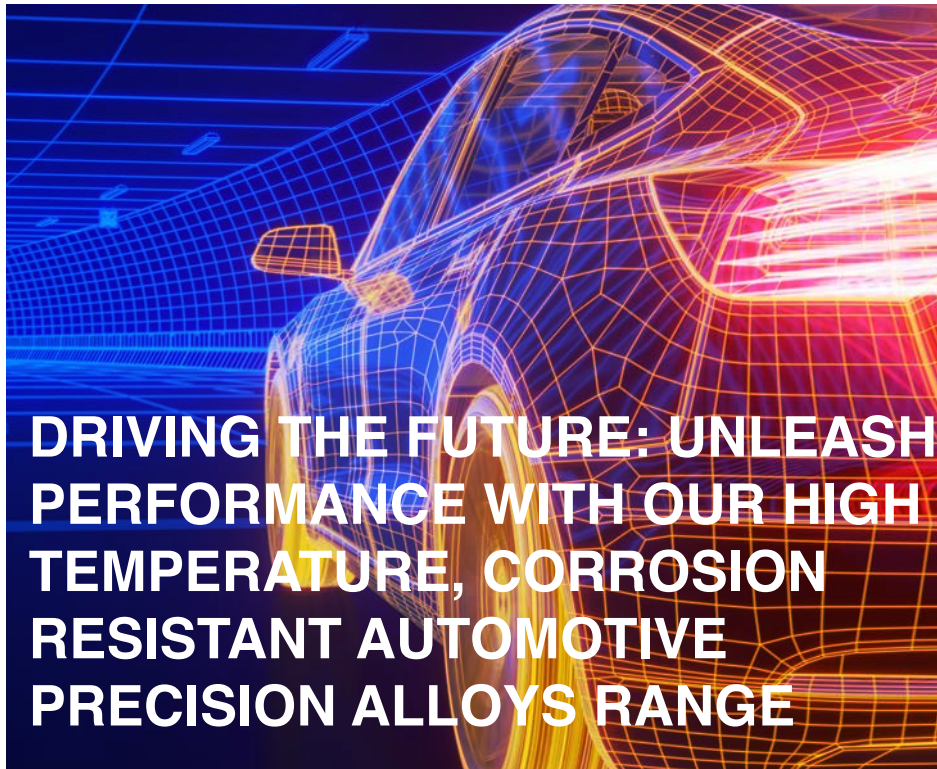
**Knight Strip Metals Ltd**  
Precision Strip Stock & Service Centre

**Knight Precision Wire Ltd**  
Precision Wire Stock & Service Centre

**Multifoil Ltd**  
Ultrafine Foil Stock & Service Centre

**Precision Metal EU**  
Precision Strip & Wire  
Stock & Service Centre

**Sterling Springs Ltd**  
Custom Precision Metal Pressed  
Components & Springs  
Tooling Design



**DRIVING THE FUTURE: UNLEASH  
PERFORMANCE WITH OUR HIGH  
TEMPERATURE, CORROSION  
RESISTANT AUTOMOTIVE  
PRECISION ALLOYS RANGE**

## CUSTOMER APPLICATIONS

**EV Batteries  
Gaskets & Shims  
Exhaust Systems  
Valves  
Sensors & Controls  
Ignition Equipment  
Spark plugs  
Electronic Switchgear  
Safety Devices  
Electrical Components  
Insulation Shields  
Bus Bars  
Paint Masking**

## Elgiloy Specialty Metals: Our Supply Chain Partner

Elgiloy Specialty Metals is at the forefront of technological advancement in the precision metals industry. It is renowned for producing high-grade nickel, cobalt, titanium, and other specialty metal alloys. Its state-of-the-art facilities, encompassing cutting-edge flat rolling mills and sophisticated wire drawing technology, place it at the apex of sectors demanding exceptional material quality. Elgiloy's extensive range, featuring over 125 unique alloys, including the acclaimed Elgiloy® alloy, is meticulously engineered for critical industrial applications where failure isn't an option.

In 2004, the Knight Group and Elgiloy entered into an exclusive partnership agreement, forming a powerful alliance. This partnership allows us to provide automotive customers with the advantages of assured product availability of specialist materials, short lead times, and competitive pricing.



# Choosing the Knight Group as your Automotive Supply Chain Partner

Your single source for precision metal supply and processing

**Quality Standards for Automotive:** We adhere to stringent industry guidelines to ensure reliability for critical applications. The Knight Group, are committed to excellence and hold internationally recognised standards, including ISO 9001, ISO 9120 rev A, and ISO 9100.

**Industry Experience and Approvals:** With 80+ years of experience, we are a trusted supplier in the automotive supply chain. Customers rely on our technical expertise, and we collaborate closely with Tier 1 to Tier 3 suppliers to meet stringent OEM requirements. Our numerous customer approvals for ensure our products meet the highest quality and industry standards.

**Trusted Supply Chain with Full Traceability:** As one of the largest independent suppliers and processors of precision metals in Europe, we are an established and trusted global partner on both sides of the supply chain. We have successfully negotiated exclusive agreements with a number of high-profile mills, including Elgiloy Special Metals, Nippon Kinzoku and Ametek Specialty Metal Products. Our automotive products are identified and certified to the appropriate specifications and are fully traceable to the mill source.

**Stockholding:** Knight Group customers benefit from our large volume of high-quality stock held across three European facilities. With over 5000 items ready for fast dispatch, we cater to both small orders and full-scale production. Our four in-house production facilities enable us to customise solutions to your exact specifications with minimal lead times.

**Extensive Range of Automotive Grade Materials:** We supply over 160 unique alloys, including performance nickel and cobalt alloys, stainless steels, titanium, aluminium and copper alloys. Our automotive range includes exotic grades with excellent strength, durability, and resistance to corrosion, oxidation, and deforming under high temperatures or extreme pressure.

**Technical Expertise:** Our team of technical experts provides innovative, tailored solutions. With over 80 years of experience, we offer detailed support in material selection and sourcing to optimise product performance for demanding applications within the automotive sector.

**Custom Processing Solutions:** We understand projects have unique requirements. With multiple production sites, diverse processing options, and an expert team, we develop customised solutions for your specific needs. We specialise in delivering consistent, machine-ready products that meet tight deadlines and ensure uninterrupted production.

**Just In Time Supply:** Our processing capability ensures that we can offer quick turnaround times even for custom solutions, thanks to our extensive stock of precision strips and wire. Our fully equipped tool room produces standard and custom springs and pressed components to exacting standards. We work with you to meet strict deadlines and ensure timely delivery of ready-to-use products.

**Competitive Pricing, Low MOQs and Short Lead Times:** We cater for small order quantities and prototyping requirements, so you don't need to order or store more than you need. We can process materials in-house to your specifications to ensure minimal lead times.

**Worldwide Delivery:** We firmly believe that for all of our customers, you should be able to have your material your way. Our products arrive in purpose-built packaging to ensure they are machine-ready on arrival. Thanks to our global export network of freight providers, you can choose from air, land or sea freight so you can have your material where you want, when you want.

**Optimised solutions  
for Automotive  
applications**

**Why Choose us?**

**Trusted Supply Chain**

**Full Material Traceability**

**Industry Experience**

**Comprehensive Automotive  
Alloy Range, plus over 160  
unique alloys**

**Comprehensive Processing  
Capability for precision  
strip & wire**

**Technical Expertise in  
supply & processing**

**Specialists in Manufacturing  
Custom Pressed Parts &  
Springs**

**Prototyping to Production  
Volumes with Low MOQs**

**Short Lead Times &  
Worldwide Delivery**

**Your Stock and  
Service Centre  
Partner**

# Our Automotive Alloy Range

## Nickel Alloy Grades

- ✓ Alloy 200
- ✓ Alloy 201
- ✓ HAYNES® 230
- ✓ HAYNES® 233
- ✓ HAYNES® 242
- ✓ HAYNES® 263
- ✓ HAYNES® 282
- ✓ Waspaloy
- ✓ NIMONIC® alloy 75
- ✓ INCONEL® alloy 600
- ✓ INCONEL® alloy 601
- ✓ INCONEL® alloy 625
- ✓ HAYNES® 214
- ✓ INCONEL® alloy 718
- ✓ INCONEL® X-750
- ✓ Rene 41
- ✓ INCOLOY® Alloy 20
- ✓ INCOLOY® A-286
- ✓ HASTELLOY® C-276
- ✓ HASTELLOY® X
- ✓ MONEL® alloy 400
- ✓ MONEL® alloy K-500
- ✓ Nilo® K
- ✓ Nilo® 36
- ✓ Nilo® 42
- ✓ Nimonic 90

## Stainless Steel Grades

- ✓ 301
- ✓ 304
- ✓ 316
- ✓ 316L
- ✓ 309
- ✓ 321
- ✓ 409
- ✓ 420
- ✓ 430
- ✓ 434

## Duplex Steel Grades

- ✓ 2202
- ✓ 2205
- ✓ 2304
- ✓ 2507
- ✓ (LDX) 2404

## Titanium Grades

- ✓ Titanium Grade 1
- ✓ Titanium Grade 2
- ✓ Titanium Grade 3
- ✓ Titanium Grade 4
- ✓ Titanium Grade 5 (Ti-6Al-4V)
- ✓ Titanium Grade 9 (Ti 3Al 2.5V)
- ✓ Beta 21S

## Copper Alloy Grades

- ✓ Pure Coppers: inc C11000
- ✓ Beryllium Coppers:  
inc C17200, C17201, C17410
- ✓ Bronze: inc PB102, C51000
- ✓ Brass: inc CuZn30, C26000
- ✓ Cupronickel: 90/10, 70/30
- ✓ Nickel Silvers: inc C75700

## Cobalt Alloy Grades

- ✓ Elgiloy®
- ✓ HAYNES® 25 alloy (L-605)
- ✓ MP35N® alloy
- ✓ HAYNES®188 alloy

## Precision Strip & Foil

**Strip Thickness from:** 0.1mm to 3mm (0.0039" - 0.1181")

**Thickness Tolerance (Standard):**  
+/-10%

**Strip Width from:**  
1.0mm up to 1250mm  
(0.039" - 49.2126")

**Width Tolerance (Standard):**  
+/- 0.127mm (0.005")

**Standard Foil thickness:**  
from 0.010mm to 0.3mm (0.00039"  
- 0.0118")

**Ultrafine Foil**  
Foil thickness: from 0.008mm -  
0.5mm (0.00032" - 0.19")  
Width: 1.587mm - 1560mm  
(0.0625" - 62")

## Available Forms

Strip and Foil  
Pancake Coils  
Traverse Wound Spools  
Flat Blanks and Sheets  
Cut to Length

## Aluminium Alloy Grades

- ✓ 1050
- ✓ 1050A
- ✓ 1060
- ✓ 1070
- ✓ 1070A
- ✓ 1100
- ✓ 1145
- ✓ 1200
- ✓ 1230
- ✓ 1235
- ✓ 1350
- ✓ 3003
- ✓ 3004
- ✓ 5052
- ✓ 5054
- ✓ 6061
- ✓ 6063
- ✓ 6082
- ✓ 7075

## Precision Wire

**Round Wire:**  
0.05mm to 6mm (0.0019" - 0.236")

**Flat Wire:**  
Widths from 0.25mm to 6.0mm  
(0.0098" - 0.236")  
Thickness from 0.08mm to 2.60mm  
(0.0031" - 0.1024")

**Shaped Wire:**  
Soft Materials up 4mm<sup>2</sup> (0.157"²)  
Hard Materials up to 3mm<sup>2</sup> (0.118"²)  
(Custom Shapes by request)

## Stranded Wire

## Braid Wire & Overbraid Wire

## Available As

Coils  
Spools  
Reels  
Cut to Length  
Finished Products

Other sizes available by request. Visit our website to see our full alloy range.

# Material Characteristics for Automotive Applications

Automotive applications requires materials that meet extremely precise specifications and exhibit exceptional performance under challenging conditions. The essential characteristics of precision metal alloys critical for applications within these sectors are:

## High Strength-to-Weight Ratio:

Materials must provide the utmost strength while minimising weight to enhance fuel efficiency, while providing structural integrity and low vehicle weight.

## Corrosion Resistance:

Components must resist corrosion due to exposure to moisture, harsh chemicals and environmental conditions to extend the life of the components and reduce maintenance.

## Temperature Resistance:

Materials must maintain structural integrity and mechanical properties across a broad and potentially fluctuating temperature range, particularly from heat generated by engines and friction.

## Fatigue Resistance:

The ability to endure repeated stress cycles without failure is crucial for parts subject to constant vibrations and loadings, such as those commonly found in automotive applications.

## Toughness:

Metals should be able to absorb and dissipate energy from impacts and shocks, which is critical for product safety and longevity.

## Wear Resistance:

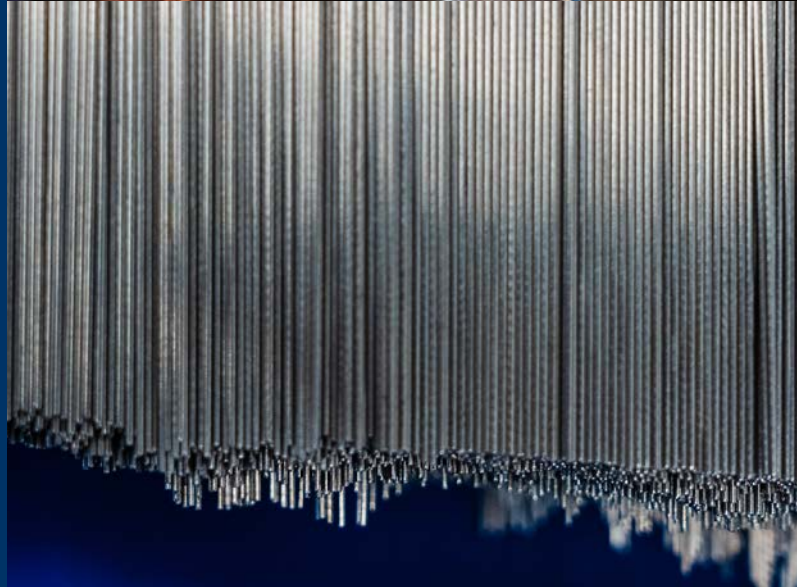
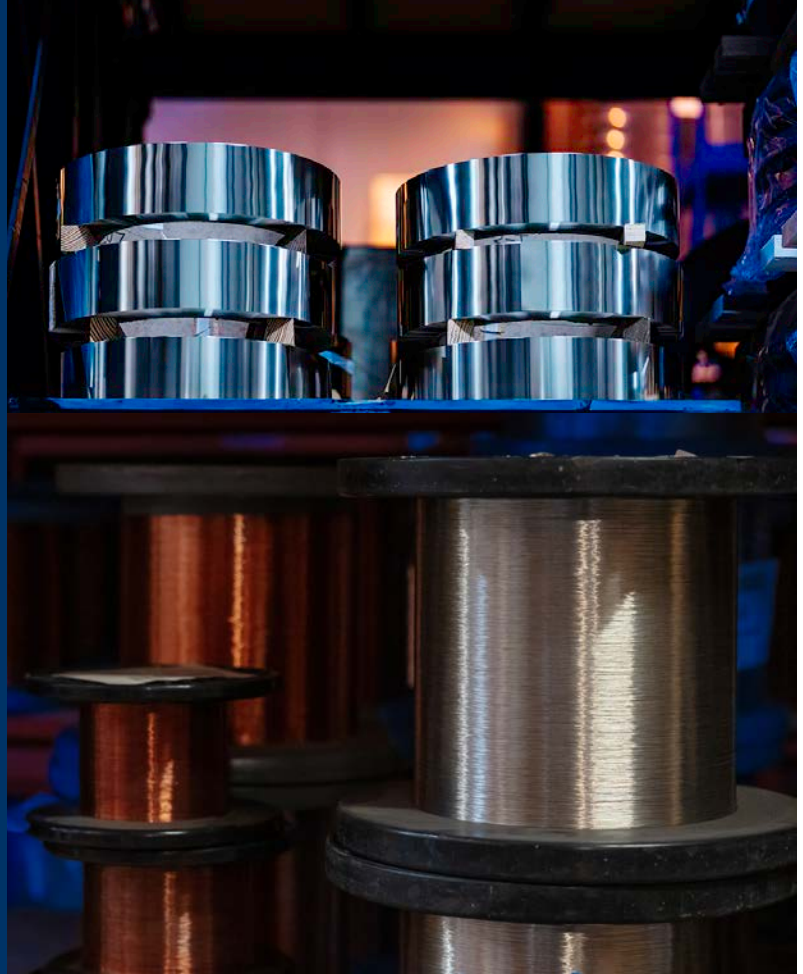
Materials must withstand abrasive conditions and maintain functionality over time, which is especially important for moving parts such as bearings, gears, and engine components.

## Electrical and Thermal Conductivity:

Efficient transmission of electricity and heat is paramount for electrical systems and thermal management in automotive applications.

## Ductility and Formability:

Metals may need to be suitable for various manufacturing processes, including extrusion, forging, and precision machining, allowing for the creation of complex shapes and designs.



# Precision Strip Processing Capability:

Our Services: Your Material, Your Way

Our team works closely with customers to understand their unique requirements and provide tailored solutions. As a group, we continue to invest heavily in our bespoke machinery and expand our experienced team of operators. As a result, we can offer a truly comprehensive range of processing to complement our extensive range of stocked materials. We specialise in products with unique sizes, configurations and tight tolerances, offering complete custom solutions for automotive manufacturers. You can count on us to deliver consistently high-quality, machine-ready products, facilitating tight deadlines and uninterrupted production.

- 27 Recoiling Lines
- 26 Slitting Lines
- 8 Cut to Length Lines
- 5 Traverse Winding Lines
- 5 Edge Finishing Lines

## Recoiling

There are few recoiling facilities in the UK and Europe, but with 27 recoiling machines, the Knight Group can cater to even the largest volumes to ensure a fast turnaround time. During recoiling, close attention is paid to the tension and alignment of the material to ensure it is rewound without any deformations or quality issues.

Recoiled metal strip material can be supplied in a wide range of coil size and weight options to facilitate your processing requirements with options that include:

- Pancake coils
- Traverse wound spools
- Open-sided oscillate wound coils
- Up to 1000mm wide
- Low weight coils
- Coils on cardboard centres.



## Slitting & Shearing

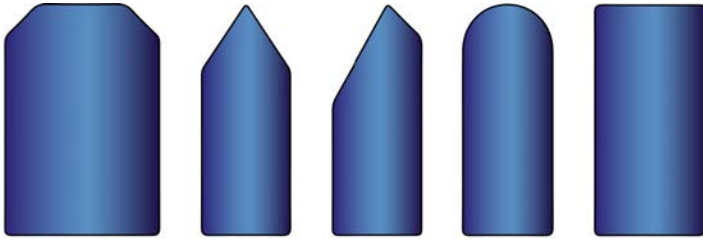
At the Knight Group, we are committed to quality and precision. With our 26 Rotary Slitting Lines, we can offer short lead times on custom products with unique specifications and tight tolerances. We process large volumes of wide coils into narrower widths and thicknesses with an exceptionally low width-thickness ratio of 3:1, superior to the typical industry standard of 8:1. Leveraging our industry expertise, advanced rotary slitting machinery, and highly skilled operators, we provide slitting services that meet exceptional standards, efficiency, and precision.

- Thicknesses - 0.013mm to 6.5mm (0.001" to 0.256")
- Widths - 0.64mm to 1100mm (0.025" to 43")
- Ultrafine Width Tolerances down to +/- 0.025mm (0.001")
- Low Width Thickness Ratio:3:1 unique to the industry (normal minimum is 8:1)



**“OUR SLITTING MACHINES ARE ABLE TO COPE WITH THICKNESSES 6 X THINNER THAN THE AVERAGE HUMAN HAIR”**

## Edge Dressing



Typical Edge Profiles

### “EDGE DRESSING: CUTTING RISKS AND CUTTING COSTS”

During the production process of strip and coil, the material develops a sharp edge, commonly referred to as a burr. This sharp edge has both safety and manufacturing implications. The burr poses a potential health and safety hazard, and the material can be more challenging to work with, increasing manufacturing time and, ultimately, costs. Edge Dressing helps minimise these risks and provides manufacturers with a cost-effective and safe solution.



We can supply material edge-dressed to your specifications. We design and use bespoke tungsten carbide tooling to meet the stringent requirements of the automotive industry.

We can supply:  
Common Rounded of Square Shapes  
Contoured Edges Tailored to your Specifications

## Cut to Length and Blanking

Our 8 cut to length lines are operated by a team of skilled and experienced professionals. You can trust in their expertise to ensure your material is cut quickly and with great accuracy. We offer highly competitive rates, making cut to length an attractive cost and time-saving decision. All material is quality checked and then carefully packed in bespoke packaging.

High-Quality Surface Finish Blanks  
Lengths up to 6 m (236.22")  
Heavy Gauge Lines for 3mm Metal Stock  
up to 1000mm (39.37") Wide  
Thicker Gauges up to 6mm (2.36") at Reduced Widths  
Specialist Foil Lines to Cut High-Quality Flat Precision  
Blanks Widths up to 1000mm (39.37")  
Gauges from 0.05mm (0.002")



## Traverse Winding

Spools offer long-length coils that are difficult or impossible to handle as flat pancake coils.

Spools up to 100kg in weight.

Slitting Width Range is from  
1.5mm up to 19mm. (0.059" to 0.748")

Thickness from 0.1mm up to 0.4mm (0.004" to 0.016")



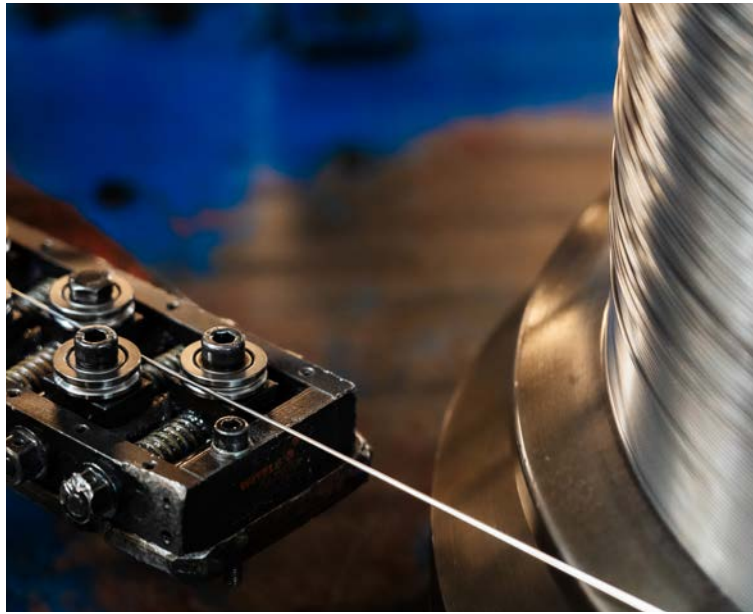
# Precision Wire Processing Capability:

Our Services: [Wire Your Way](#)

Knight Precision Wire is one of Europe's largest independent suppliers and processors of precision wire. Our dedicated wire facility has extensive in-house production capabilities, producing precision wire in a wide range of forms to suit unique customer requirements. Our experienced technical team works closely with customers to understand their unique requirements and provide tailored solutions. We specialise in wire products with unique sizes, configurations and tight tolerances. We also manufacture finished and semi-finished wire products, such as terminated braided wire.



## Wire Drawing and Annealing



### 9 Wire Drawing Lines 2 Annealing Lines

Our in-house drawing lines enable us to precisely decrease the diameter of our existing stock range, creating consistent, and customisable sizing and temper, ideal for applications that demand tight tolerances and short lead times.

We can draw wire from 0.15mm upto 8mm  
(0.0059" - 0.315")

#### Additional Benefits:

- Smoother and more uniform surface finish
- Increased Strength and Hardness
- Dimensional Accuracy
- Enhanced Surface Quality
- Shorter Lead Times and Cost Efficiency

## Cut to Length and Straightening

### 16 Straightening & Cut to Length Lines

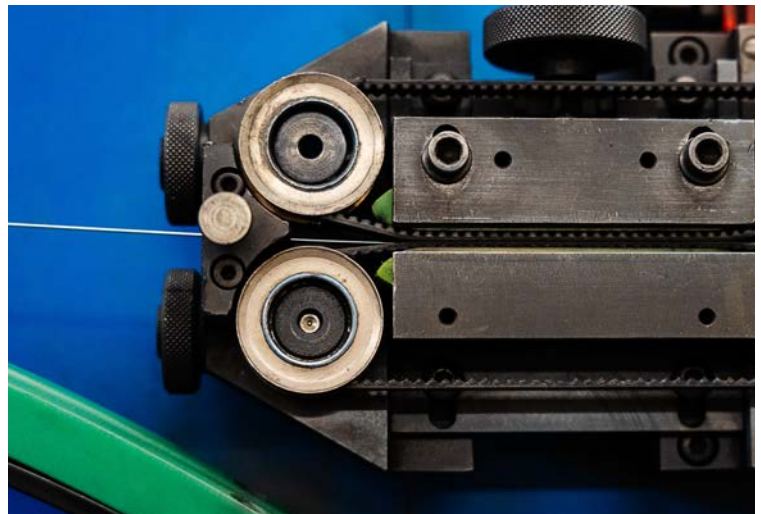
#### Our Cut to Length Capability:

Soft Materials: Wire from 0.1mm up to 10.0mm diameter  
(0.0039" - 0.39" diameter)

High Tensile Materials: 0.1mm up to 8.00mm diameter  
(0.0039" - 0.315" diameter)

Most materials can be supplied in cut lengths from 1.0mm to 3.00m (0.039" - 0.118")  
(subject to a minimum ratio of diameter/length)

Longer lengths and larger diameter wires can be supplied by request.



## Polishing, Deburring and Cleaning

Polishing and deburring removes burrs, while creating a creates a shiny surface and is typically used for short cut lengths. This high-quality finish is beneficial for applications requiring tight tolerances for downstream automated production and assembly processes. Our Ultrasonic cleaning and degreasing service removes dirt and oils from the surface, minimising the risk of contamination in future processing or applications.

### 1 Ultrasonic Cleaning/Degreasing Line 1 Vibro Polisher

Available on cut lengths from: 2mm to 150mm  
(0.079" - 5.91")

## Braiding

### 21 Wire Braiding Machines

Braiding and braid assemblies provide strong, pliable, and durable wire solutions.

We offer a wider carrier range than industry standards, including 8,12,16,24,36 and 48 carriers. This extended range ensures fully customisable solutions to cater for all manufacturing needs. We can supply on spools or terminated cut to lengths, ready to meet your requirements.

Our size range of is between 0.1mm up to 0.4mm.  
(0.0039" - 0.0157")



## Over Braiding



### 21 Over Braiding Machines

Overbraiding is Ideal for a variety of braid protection needs. We typically braid copper, tinned copper and stainless steel but can offer wire braiding in most alloys we supply, including aluminium, titanium and nickel alloys.

Textiles: including cotton, Kevlar and more.  
Braided wire can be supplied on spools or terminated cut to lengths to your specifications.

## Spooling and Rewinding

### 25 Spooling / Rewinding Lines

With our extensive spooling and rewinding capabilities we are able to adapt 500kg+ reel stock into custom sizes to meet you application needs. This facilitates short lead times and small order quantities for rare and exotics grades. We offer both spool to spool rewinding and multi-end fine wire precision re-spooling.



## Stranding and Bunching

As specialists in wire stranding and bunching, we not only supply your required construction or desired mechanical characteristics, but we also have the unique ability to combine materials to take advantage of their individual properties. This ensures that you get a tailored solution that meets your specific needs.

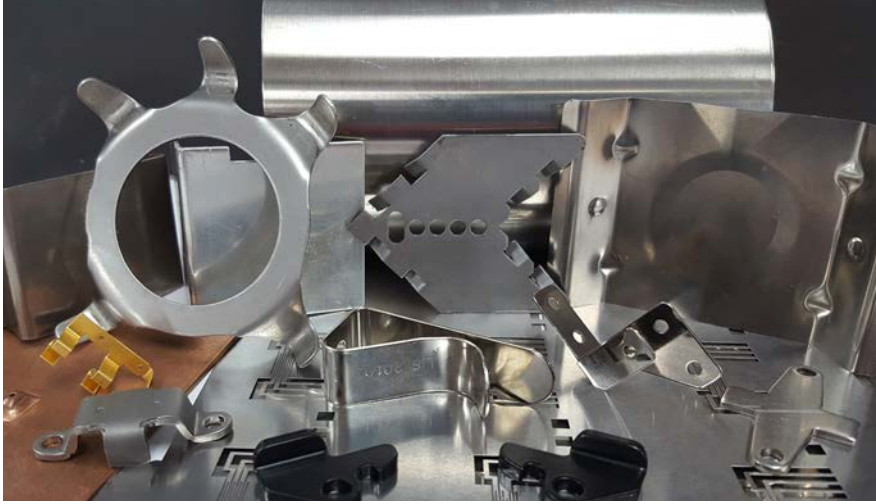
Stranding is available in 7, 19, 37, and 49 configurations. We can tailor the construction, diameter, resistance, size and temper to your unique application needs. Where required, we can anneal finished strand products in-house.  
Our bunching equipment is used for bunching soft materials,

most commonly copper and aluminium wire, up to the largest size of 30 end, of 0.8mm wire.

### 8 Stranding Lines 2 Bunching Lines

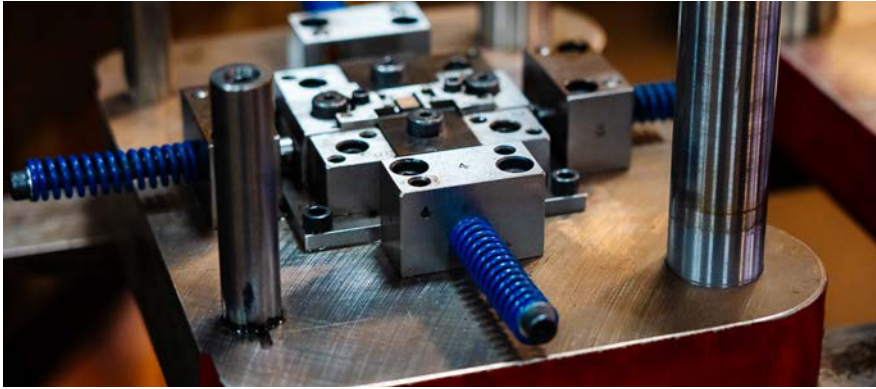
Stranded and bunched wires can be supplied coated with a choice of materials, inc. PVC and PTFE by request

# Precision Stamping Capability



Precision stampings and pressings play a crucial role in the automotive industry. They provide high-precision critical components that ensure performance and safety across a wide array of applications. These applications include components for engines, doors and suspension systems.

Sterling Springs offers a complete production line from your drawing to the finished part. We can provide a sub-assembly of any in-house manufactured/ subcontracted components. Under the high demands and environmental stresses typical in automotive applications, our customers can count on us to produce components that are proven to be structurally sound, reliable, and efficient, meeting the stringent standards required.



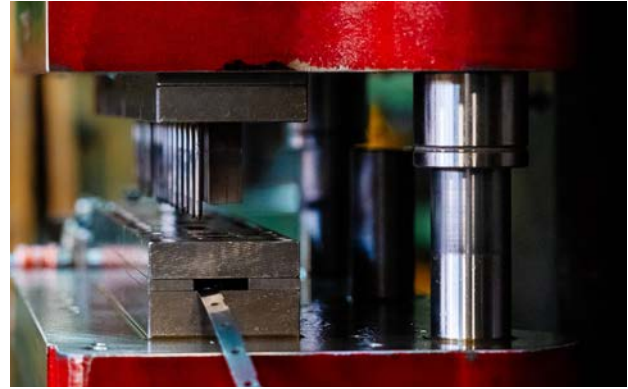
## We produce

- ✓ Flat Springs
- ✓ Clips and Wire Forms
- ✓ Metal Pressings
- ✓ Finished Components

## Our Services

- ✓ Custom Tooling
- ✓ Technical Guidance
- ✓ Free Tool Storage
- ✓ Free Tool Maintenance
- ✓ Part or Full Assembly
- ✓ Powder Coating
- ✓ Plating
- ✓ Deburring
- ✓ Heat treatment
- ✓ Stress Relieving
- ✓ Heat Treatment

Alternative service options available by request



## Applications

- Pressings
- Formings
- Springs inc. Compression, Torsion, Leaf
- Flat Springs
- Custom Springs
- Thermal Element (Bimetallic Strip)
- Powder Coated and Plated Headbands
- Assemblies
- Precision & Cut Blanks
- Washers & Shims
- Circlips & Rings
- Wire Forms
- Specialist Pins & Contacts
- Diaphragms
- Lighting Clips

# Safety Locking Wire

Ensure Ultimate Safety & Reliability with our Premium Automotive Locking Wire for High-Stress Environments

## Knight Group High-Quality Guarantee

- ✓ Our safety locking wire is made from durable and corrosion-resistant materials
- ✓ Flexible and malleable for easy installation
- ✓ Able to withstand high levels of vibration and wear
- ✓ Compliant with international specifications and standards

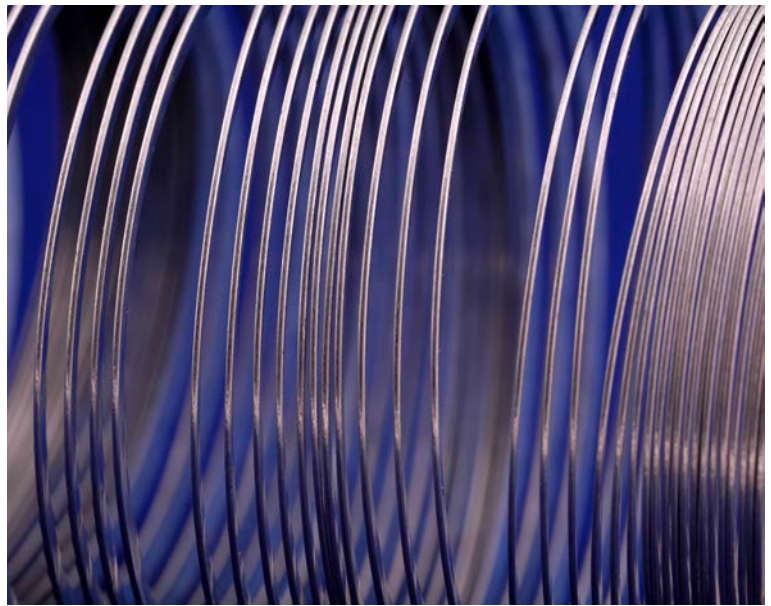
## We only use the highest quality materials for our Safety Locking Wire

- ✓ Stainless Steel 304 (1.4301)
- ✓ Stainless Steel 316 (1.4401 / 1.4436)
- ✓ Stainless Steel 321 (1.4541)
- ✓ Monel (Alloy 400)
- ✓ Inconel (Alloy 600)
- ✓ Copper

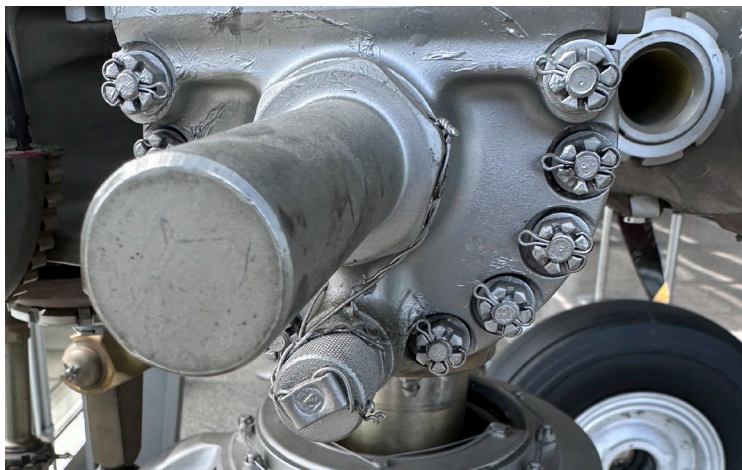
Safety across all industries is paramount, and many sectors rely on a range of fail-safe processes to lower risks and provide additional layers of security.

Within the automotive sector, everyday wear and tear, vibration, and corrosion can lead to larger and potentially critical failures. Safety lock wire is a simple yet effective, low-cost solution to minimise potential risks by preventing fasteners from shaking loose or falling out. Safety locking wire is typically made with an annealed wire, from alloys specifically engineered to withstand the extreme heat and corrosion found in challenging operating conditions.

The Knight Group is a specialist manufacturer of wire and cable and typically supplies safety lock wire on ½ or 1 kg spools, handy ½ kg plastic tubs, or in coil. We can also cater to American wire standards and bespoke diameters and weights.



Description	Product Code	Diameter	Tub Colour	Materials are typically produced to the following international specifications:
Stainless Steel Locking Wire	DTD189A	Available in all standard wire gauges	Blue	
Stainless Steel Locking Wire	DTD734A		Blue	
Stainless Steel Locking Wire	MS20995C		Blue	QQ-W-423
Copper Alloy Locking Wire	MS20995CY		Black	
Copper Alloy Locking Wire			by request	QQ-W-343F
Nickel Alloy Locking Wire	MS20995NC		Red	QQ-W-281
Nickel Alloy Locking Wire	MS20995N		Yellow	QQ-W-390



## Custom Solutions

- ✓ Supplied using preferred alloy
- ✓ Spool/ Tub weights by request
- ✓ Custom tub colour
- ✓ Supplied using own branded labels



MS011, Issue 1

### **Knight Strip Metals Ltd**

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### **Multifoil Ltd**

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Exeter  
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[enquiries@multifoil.co.uk](mailto:enquiries@multifoil.co.uk)



### **Sterling Springs Ltd**

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### **Precision Metals EU**

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# **Knight Group**

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