



Helping manufacturers across the globe achieve sustainable leaner manufacturing processes



# Plated Products

**WIDE RANGE AVAILABLE**

**Fast Turnaround Processing**



**Cut to Length**

**Low Width Thickness Ratio 3:1 unique to the industry (normal minimum is 8:1)**

**Over 75 years Experience**

# **Knight Group**

## **Visit our websites:**

Main: [www.knight-group.co.uk](http://www.knight-group.co.uk)

Offcuts: [www.ksmdirect.co.uk](http://www.ksmdirect.co.uk)

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# About Us

The Knight Group is a family owned business that has built a reputation for providing the highest quality products and solutions to global manufacturers since 1940. We are now one of the largest Precision Strip Stockholding and Processing facilities in Europe.

Comprised of Knight Strip Metals Ltd (KSM), with production facilities in the UK and Precision Metals EU (PM) in Belgium, the Knight Group is a multi-metal stockist and processor, providing coil, strip and wire across 6 continents.

Our reputation for quality, innovation and reliability, has led to us being the favoured supplier across a wide range of sectors and our continued growth. Whilst we have an impressive existing operation, our commitment to investing in further processing capabilities, expanding our product ranges and developing the expertise of our team, ensures the continued expansion of the Knight Group.

We offer a comprehensive range of precision strip and wire, stocking one of the biggest ranges in Europe, including: Stainless Steel, Nickel Alloys, Titanium Alloys, Aluminium Alloys, Copper Alloys, Mild Steel and Clad and Plated Metals. We have established exclusive agreements with a number of mills to offer specialist and bespoke materials.

## Our Key Benefits

### Our People

At the heart of any business is people. At the Knight Group we have developed a dedicated team of people with a valued wealth of knowledge and experience within the metals industry. No matter what your metal needs are, our team will provide you with individual customer support and the best customer experience in the industry.

### Products

We offer a comprehensive range of precision strip and wire, stocking one of the biggest ranges in Europe. We maintain a stock 2500 individual items of the most popular materials, adapting to suit our customers production needs. With established exclusive agreements with a number of mills to offer specialist and bespoke material, we can source most materials including those outside of our standard range.

### Quality

Being able to supply high quality materials, reliably and ethically sourced is key to our business and one of the reasons we are a favoured supplier of manufacturers across the globe. Our materials are fully traceable and Certificates of Conformity can be supplied on request or downloaded from our website.

### Extensive Processing Capabilities

We provide bespoke processing services to help reduce our customers costs and manufacturing times. We can supply you with material cut and finished to your specifications and production ready delivered.

### Competitive Pricing

We know two of the key factors in purchasing decisions are quality and cost. We have established partnerships with key mills across the globe, and as one of the largest suppliers in Europe, we can negotiate the best price for material, meaning you don't have to compromise quality for cost.

**AVAILABLE AS  
FOIL, COIL, SHEET AND WIRE**

**STAINLESS STEEL ALLOYS**

**TITANIUM ALLOYS**

**NICKEL ALLOYS**

**ALUMINIUM ALLOYS**

**CLAD ALUMINIUM**

**COPPER ALLOYS**

**MILD STEEL**

**CLAD AND PLATED METALS**

### Global Sourcing and Distribution

Thanks to our global exports network of freight providers, you can choose from air, land or sea freight so you can have your material where you want, when you want. We deliver to over 61 countries around the globe and each year that number grows. We have preferred carriers who can offer short lead times on most products and custom packing solutions to ensure your materials arrive safely and on time, wherever in the world you need them.



# “Expertise and Experience Combined”

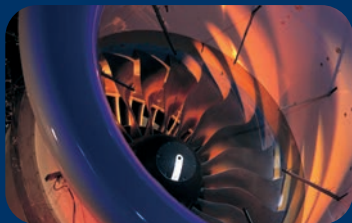
Our ongoing successful partnerships can be attributed to the specialist knowledge and expertise and the ability to understand customers’ materials problems and apply our resources to find the appropriate solution. We continually invest in our sales and purchasing teams, building upon their experience with ongoing training and product knowledge support.

Our focus on developing partnerships with both our customer and supplier base have led to reducing costs and maximising efficiency in both directions, without compromising on quality or lead times. Through working closely together, and using innovation, experience and expertise, allows us to tailor make solutions for your individual needs.

With a diverse global customer base, the Knight Group supply materials to manufacturers across multiple sectors including: **Aerospace, Automotive, Construction, Cryogenic, Defence, Energy, Oil and Gas, Telecommunications, Photo and Laser Etching, Medical and Pharmaceutical, Chemical and Precision Engineering.**

## Our Key Sectors

Aerospace



Automotive



Chemical and Photo Etch



Renewable Energy



Petrochemical, Oil and Gas



Marine



Precision Stamping & Springs



Medical

## Our History

### ESTABLISHED

E.A. Knight & Sons, started as family metals business in North London, supplying manufactures across the UK.

1940

1958

### EXPANSION

Adapting to the growing metal needs of an expanding customer base, the business is relocated to a larger, combined office, warehouse and processing facility in Potters Bar, Hertfordshire.

### RELOCATION

With new processing technologies and materials available, we expand our range of precision strip metal stock, and move to a purpose built combined warehouse processing and offices facility in Potters Bar.

1971

1975

### EXPANSION

Precision Metals EU was opened to provide further support and stock holding facilities to our growing European customer base.

### REDEVELOPMENT

The Potters Bar site is redeveloped to accommodate additional machinery and stock.

1985

1999

### ACQUISITION

Knight Group acquired slitting machine manufacturer and metals processing company, Charles Harbage. The increase in capability makes the Knight Group one of the largest independent precision strip processors in Europe.

2000

### EXPANSION

Our Processing and warehouse facility is relocated to Saltley, accommodating additional stock lines and machinery and our growing team.

Today

### EXPANSION

Today we supply over 61 countries. As one of the largest independent Precision Strip and Wire Stock holding and Processing suppliers in Europe, we continue to invest in the skills and expertise of our team, extending out stock range and our facilities.



# Approvals

Customers purchasing decisions are not driven solely by price, but factor in quality, reliability and increasingly, ethical and environmental concerns. With growing pressures for transparency of practices, the Knight Group are proud to hold multiple approvals and accreditations, granted by national and international authorities, sector manufacturers and agencies. We continue to expand our range of approvals and accreditations in line with the needs of customers.

Our memberships of a number of key institutions, including the British Stainless Steel Association (BSSA), offer further assurance of our commitment to promoting manufacturing, whilst working to the highest standards of quality and integrity. All of our approvals are available to view and download from our website [www.knight-group.co.uk](http://www.knight-group.co.uk)

## We hold a number of Approvals Including:

### British Standard Approvals

- BS EN ISO 9001, 9120 No. FM 02114
- BS EN ISO 9001 No. FM 611455

### Customer Approvals

- Rolls-Royce: Approval No. 01679
- Rolls-Royce Deutschland No. 118990 / 02
- Airbus UK: Approval No.20099 and 228990
- BAE Systems Regional Aircraft: Approval No. RALOA/00254/2
- BAE Systems: Approval No. BAE/AG/20384/MAA Airbus UK: Approval No.20099 and 228990
- Westland Helicopters: Approval No. SQA / V00246
- Safran DK6000
- Hawker Beachcraft Approval HBIFSAS/PART2/0595
- UTC Aerospace Systems/ HS Marston Aerospace Limited Approval Certificate AS 132
- Spirit Aero Approval Certificate No: SPIRIT1298
- Meggitt Certificate: MQAG/2012/MCSD/MCSC/D/115

### Specialist Accreditations

- EcoVadis Silver Award
- Forestry Commission: Wood Packaging Certificate - Number FC1051

For the most up to date list of our approvals and accreditations, please see our website for details.

# Quality



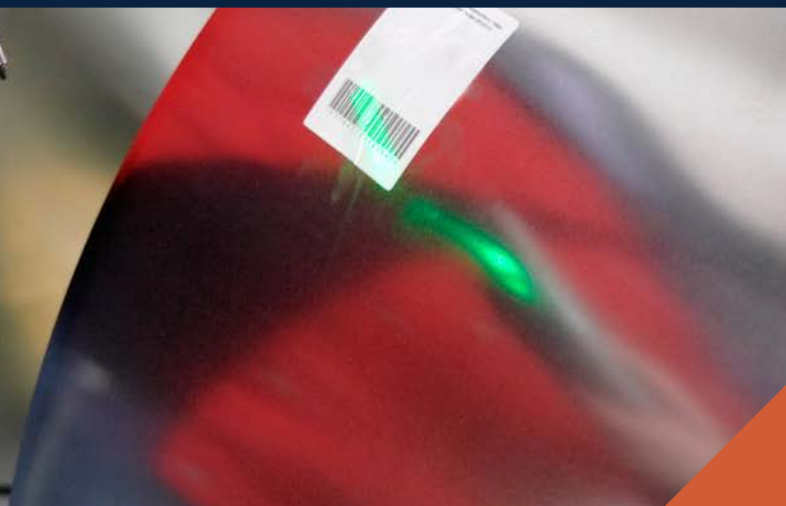
Our key objective is to provide our customers complete assurance and satisfaction in the quality of our products and services. We are the favoured supplier of manufacturers across the globe, owing to the reliable quality of the products and services our customers receive and their continued confidence that our competitive cost does not compromise quality.

Our companies work to a Quality Management System, as defined in ISO 9001/9120, and approved by the BSI. We work in partnership with the BSI, who carry out regular audits to ensure compliance with these standards and that we are operating with efficiency and accountability at all times.

Working within the framework of ISO 9001 and ISO 9120, our quality system meets or exceeds the criteria. We review our processes regularly to ensure an efficient and robust process is in place at all times, with necessary support and resources available. All of the Knight Group employees receive regular training to maintain familiarity and adherence to our Quality Management System. The commitment from our employees ensures the supply and processing of all material, meets the standards set. As a result, we are consistently able to comply with customers' demands, delivering quality products and processing.

To facilitate fast turnaround times, we offer in-house tensile, hardness and chemical analysis testing. We can also supply fully traceable records for our materials by request and Certificates of Conformity are issued as standard when materials are supplied. For further assurance of our integrity and longevity, we are long standing members of a number of institutions including the British Stainless Steel Association (BSSA), Institute of Spring Technology (IST), Midlands Aerospace Association (MAA) and the Photo Chemical Machining Institute (PCMI).

The Knight Group at all times complies with statutory and regulatory requirements. Additionally, we conduct our business in strict compliance with all applicable domestic and international legal standards. We strive to ensure business ethics are practiced with particular emphasis on free competition and rejection of any form of corruption.





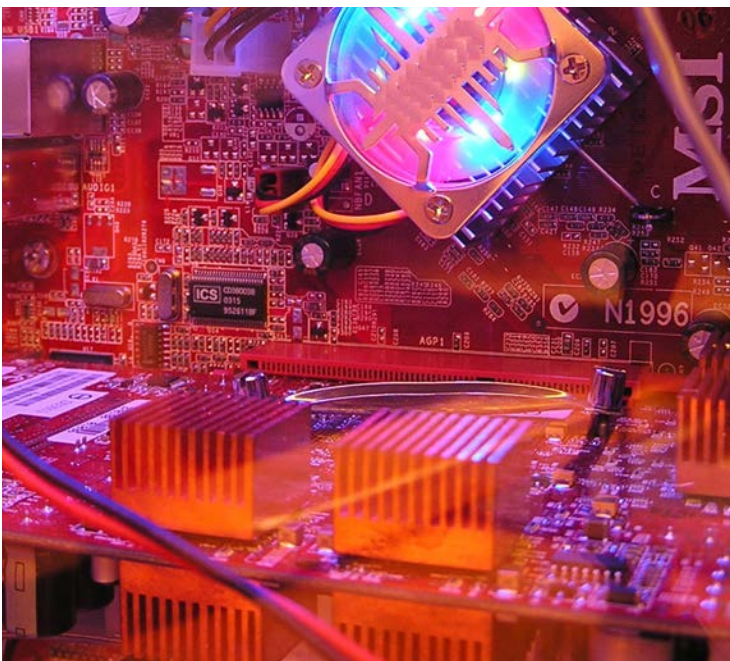
# Plated Strip

Pre-plated strip is produced by applying a thin layer of material onto the surface of another; less costly metal, commonly Mild and Stainless Steels. This can provide a decorative surface finish whilst reducing the cost of the material, making it ideal for a number of applications, including interior decorative features such as hand rails, light fittings, fireplaces, curtain poles and finials, jewellery design and automotive parts. There are further benefits including improving corrosion resistance, solderability, wearability, paint adhesion, infrared reflectivity, friction reduction and altering the conductivity, depending on the combination of materials chosen. Cost reduction has made plated products an increasingly popular choice.



**We supply a range of plated products and finishes to suit your needs. Our most popular products are below, but others are available on request**

Plating Material	Substrate Material	Finishes
Brass	Mild Steel	Bright, Satin/ Brushed & Antique
Nickel	Mild Steel	Bright, Satin/ Brushed & Mirror-black
Chrome	Mild Steel	Bright, Satin/ Brushed
Copper	Mild Steel	Bright
Chrome	Stainless Steel	Bright, Satin/ Brushed



## Plated Strip Electrical Applications

There is a growing use of plated strip steel in electrical applications – driven by increasing metal prices of the traditional non-ferrous materials used by the electrical industry.

Typical applications include...

- Connectors
- Switchgear
- Circuit Breaker Arc Plates

Some of the benefits plated strip offers are...

- outstanding formability and shape
- best in class corrosion resistance
- excellent braze-ability/weld-ability, and post- plating properties
- cost reduction from a complete material change, or by avoiding post-plating
- lower environmental impact



**PLATED STRIP**

**COST EFFECTIVE  
SOLUTIONS  
FOR SURFACE  
PROTECTION  
AND AESTHETIC  
FINISHES**

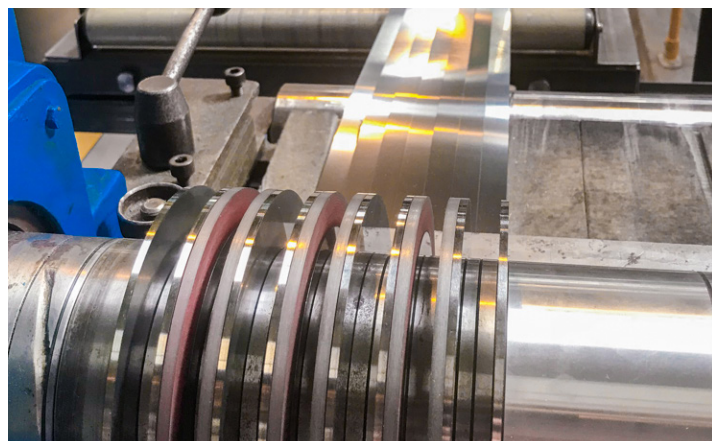


# Processing

## YOUR MATERIAL YOUR WAY

The Knight Group are industry leaders in the supply and processing of strip, coil and wire, consistently exceeding expectations of quality, service and performance. With a number of accreditations, including BS EN ISO 9001 and BS EN AS 9120, we are the supplier of choice for global manufacturers where quality, reliability and lean manufacturing at the heart of their priorities. Most manufacturers are facing increasing demands for goods to be delivered with tighter time frames and even tighter margins. By selecting the processing to meet your specific needs, your material can be prepared and delivered to the exact size, length and finish you need, saving valuable production time and costs. Our processing is offered at a comprehensive price and with a flexibility to select only the services you need and want, giving you maximum versatility and minimum cost.

We have invested heavily in our bespoke machinery and training our established team of operators, so that we can offer a truly comprehensive range of processing to complement our extensive range of stocked material



- 5 TRAVERSE WINDING LINES**
- 5 EDGE FINISHING LINES**
- 8 CUT TO LENGTH LINES**
- 27 RECOILING LINES**
- 26 SLITTING LINES**



**Low Width Thickness Ratio  
3:1 unique to the industry  
(normal minimum is 8:1)**

**Ability to offer Ultrafine  
Width Tolerances down to  
+/- 0.025mm (0.001")**

**Thicknesses  
0.013mm to 6.5mm  
(0.0005" to 0.26")**

**Widths  
0.64mm to 1100mm  
(0.025" to 43")**

**Reduced Machine Downtime**

**Longer Production Runs**

**Reduced Storage and Scrap**

**Safer Material Handling**

**Reduced Production Time and Costs**

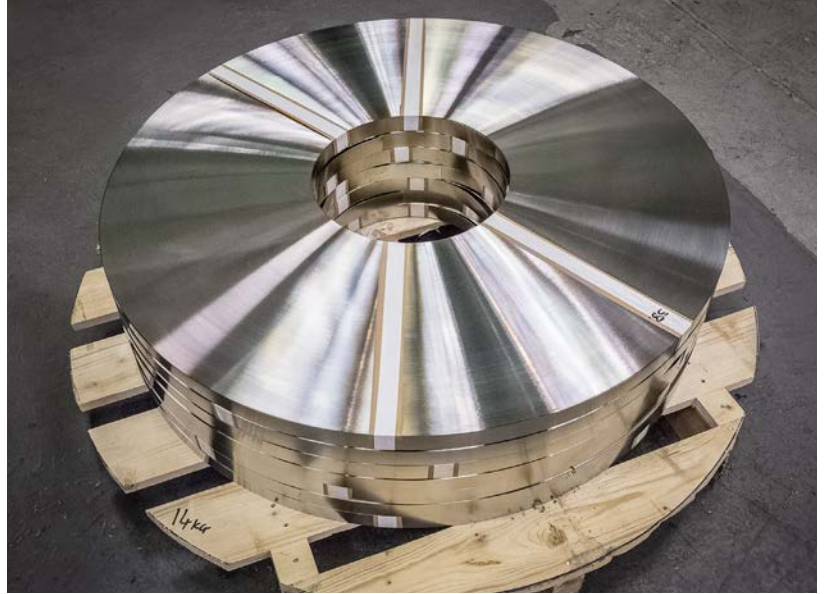
# Packaging



## BESPOKE PACKAGING

If you need bespoke material sizes and processing, then you probably want bespoke packaging as well. Thanks to our in house packaging design team, we can offer bespoke packaging solutions to protect your materials in transit. Whatever processing and finishing options you have chosen, your products will be packaged to arrive safely and ready to use.

You can choose to have strip material as pancake coils, traverse wound coil, flat blanks and sheets. Wire can be supplied as cut lengths, coils, formers or spools to suit your needs.



## CHOOSE FROM OUR TRUSTED PARTNERS OR YOUR PREFERRED CARRIER

We firmly believe that all of our customers should be able to have your material, your way. Thanks to our global network of freight providers, you can choose from air, land or sea freight so you can have your material where you want, when you want.

There is also the option to arrange your own collection from our site in Birmingham, which can be organised through our sales team.



# Standard Stock

**WE ARE DRIVEN TO CONTINUE BUILDING A BETTER BUSINESS, BY WORKING CLOSELY WITH OUR CUSTOMERS TO GROW THEIRS.**

Our materials and processing are carefully chosen to meet the exacting needs of manufacturers around the globe. We work alongside our suppliers to ensure we are at the forefront of material innovation, ensuring the availability of the highest quality material with the most competitive pricing. With over 2500 items in stock and sourcing of an extensive range of alloy grades, you can have your material, your way.

**8 Cut To Length Lines**  
**5 Edge Finishing Lines**  
**27 Recoiling Lines**  
**26 Slitting Lines**  
**5 Traverse Winding Lines**

## Standard Stock Range

**WE STOCK IN EXCESS OF 2500 ITEMS, AVAILABLE AS CUT LENGTHS/ STRAIGHTENED, COILS, FORMERS OR SPOOLS**

Material		Stainless Steel								Mild Steel
		ANNEALED				HARD ROLLED				HARD ROLLED
Temper										
European Norm		EN 10088-2:2005				EN 10151:2002				EN 10139:1998
Thickness Tolerances		EN ISO 9445-1:2010(P) (Thickness X* not within precision range)								EN10140:2006 (precision) C
DESCRIPTION	European Spec.	1.4541 BS S526	1.4404 1.4401	1.4307 1.4301	1.4310 +C1300	1.4301 +C1300	1.4301 +C1300	1.4301 +C1300	1.4301 +C1300	DC01 C590
	AISI	321	316/316L	304L/304	301	301	301	301	301	-
	AMS	5510	5507	5511/5513	5519	5519	5519	5519	5519	-
	ASTM	A-240	A-240, A-266	A-240, A-266	A-666	A-666	A-666	A-666	A-666	-
	THICKNESS (mm)	WIDTH (mm)								
	610	980	305	610	610	305	610	305	610	610
0.025						✓*		✓	✓	
0.05	✓*		✓	✓	✓	✓	✓	✓	✓	✓
0.076	✓	✓		✓	✓	✓		✓	✓	✓
0.08	✓*	✓*	✓							✓
0.1	✓	✓		✓	✓*		✓	✓	✓	✓
0.127	✓	✓		✓	✓			✓	✓	✓
0.15	✓	✓		✓	✓		✓	✓	✓	✓
0.18		✓								✓
0.2	✓			✓	✓		✓	✓	✓	✓
0.25	✓	✓		✓	✓			✓	✓	✓
0.3	✓			✓	✓		✓	✓	✓	✓
0.38	✓						✓			✓
0.39				✓	✓	✓	✓	✓	✓	
0.45	✓				✓					
0.5	✓			✓	✓	✓	✓	✓	✓	✓
0.6							✓	✓	✓	
0.7						✓		✓	✓	
0.8						✓		✓	✓	
0.9								✓	✓	
1						✓	✓	✓	✓	✓
1.2						✓		✓		
1.5						✓	✓	✓		

# Product Range



RANGE CAN BE SUPPLIED AS CUT LENGTHS/ STRAIGHTENED, COILS, FORMERS OR SPOOLS							
OTHER GRADES AND SPECIFICATIONS AVAILABLE, PLEASE CONTACT OUR SALES TEAM WITH YOUR REQUEST							
	TYPE	GRADES AVAILABLE	COIL STANDARD RANGE			ROUND AND PROFILE WIRE STANDARD RANGE	
			Tempers Available	Thickness (mm)	Width (mm)	Tempers Available	Specifications and Forms
STAINLESS STEEL	AUSTENITIC	201, 301, 304L, 304, 305, 320, 321, 347, 316, 316L, 316Ti, 904L	Annealed	0.01 - 2.5	3 - 1250	Annealed Light Drawn Hard Drawn Specified Tensile	Round Wire 0.1 to 10.00mm dia* Profile Wire Upto 45mm <sup>2</sup> area For cold worked condition, please contact us with your requirements.  Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 4m * *Duplex Round Wire 0.8 – 8.00mm dia* Cut Lengths/ Straightened from 10mm to 10m
	FERRITIC	410S, 430, 430L, 430Ti (439), 441, 444	All Other Tempers	0.01 - 2.0	3 - 1250		
	MARTENSITIC	410, 420, 431	Annealed	0.05 - 2.0	3 - 650		
	PRECIPITATION HARDENING	17/4PH, 17/7PH	Annealed	0.127 - 2.50	3 - 450		
	HEAT RESISTING STEELS	309, 310	Annealed	0.02 - 1.5	3 - 620		
			Condition 'C'	0.025 - 1.0	3 - 620		
			All Tempers Available	0.025 - 3.0	3 - 1000		
TITANIUM	ALPHA	Grade 1, Grade 2, Grade 3, Grade 4	All Tempers Available	0.025 - 3.00	3 - 1000	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.00mm dia Profile Wire Upto 45mm <sup>2</sup> area  Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths from 10mm to 10m
	ALPHA/BETA	Grade 5 (Ti 6Al-4V) Grade 9 (Ti 3Al 2.5V)					
	BETA	21S					
NICKEL ALLOYS	COMMERCIALLY PURE NICKELS	200, 201	All Tempers Available	0.025 - 2.5	2 - 1000	Annealed Spring Hard	Round Wire 0.1 to 10.00 mm dia Upto 45 mm <sup>2</sup> area  Coils from 0.5 kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 10mm
	NICKEL-COPPER ALLOYS	400					
	NICKEL-CHROMIUM & NICKEL-CHROMIUM-IRON ALLOYS	alloy K500, alloy X, C22, alloy C2000, alloy 600, alloy 601, alloy 625, alloy C 276, alloy 718, alloy X750					
	IRON-NICKEL-CHROMIUM ALLOYS	alloy 800, alloy 825					
	CONTROLLED EXPANSION ALLOYS	29/18					
					3 - 610		
ALUMINIUM	PURE ALUMINIUM	1000 SERIES	All Tempers Available	0.01 - 3.0	3 - 1000	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.0 mm dia Upto 45mm <sup>2</sup> area  Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10 mm to 10m
	ALUMINIUM COPPER ALLOY	2000 SERIES					
	ALUMINIUM MANGANESE ALLOY	3000 SERIES					
	ALUMINIUM MAGNESIUM ALLOY	5000 SERIES		0.01 - 1.5	Sheet up to 2000mm		
	ALUMINIUM MAGNESIUM + SILICON ALLOY	6000 SERIES		0.01 - 3.0			
	ALUMINIUM ZINC ALLOY	7000 SERIES		Please contact us with your requirements			
	CLAD ALUMINIUM	n/a		Please contact us with your requirements			
COPPER, BRASS & BRONZE	COMMERCIALLY PURE HIGH CONDUCTIVITY COPPER	C101, C102, C103, C106	All Tempers Available	0.01 - 3.0	3 - 1220	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.00 mm dia Upto 45 mm <sup>2</sup> area  Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 4m
	BRASS	CZ106, CZ107, CZ108					
	PHOSPHOR BRASS	PB102, PB103					
	NICKEL SILVERS CUPRONICKEL & HIGH COPPER CONTENT ALLOYS	NS103, NS104, NS106, NS107, C72500					
	COPPER BERYLLIUM ALLOYS	CB101					
MILD & CARBON STEEL	LOW CARBON STEEL	DC01, DC03, DC04, DC05, DC06	Annealed	0.01 - 3.0	3 - 1220	Annealed (soft) 1/8 Hard 1/4 Hard 1/2 Hard Hard Spring Hard	Round Wire 0.1 to 10.00 mm dia Upto 45 mm <sup>2</sup> area  Coils from 1kg to 1000kgs Formers from 500kgs to 1000kgs Spools - Wide Range Available Cut Lengths/ Straightened from 10mm to 10m
			All Other Tempers	0.01 - 2.0	3 - 1000		
	HIGH CARBON STEEL	C55S, C60S, C67S, C75S, C85S, C90S, C100S, C125S, 48Si7, 56Si7, 51CrV4, 80CrV2, 75Ni8, 125Cr2, 102Cr6	Annealed	0.05 - 3.0	3 - 650		
			All Other Tempers	0.05 - 1.6	3 - 610		
		Hardened & Tempered	0.127 - 3.0				

CLAD METALS AND PLATED METALS AVAILABLE, PLEASE CONTACT US WITH YOUR REQUIREMENTS

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The information contained herein is given in good faith and is based on our present knowledge and experience. However, no liability will be accepted by The Knight Group and its subsidiaries in respect of any action taken by any third party in reliance thereon. Any advice given by the Company to any third party is given for that party's assistance only and without any liability on the part of the Company. The contents of this brochure are subject to change and the most recent edition of all Knight Group documentation can be found on our website or by written request.

Any contract between the Company and a customer will be subject to the Company's Conditions of Sale. The extent of the Company's liabilities to any customer is clearly set out in those Conditions; a copy of which is available by request and can also be found on our website [www.knight-group.co.uk](http://www.knight-group.co.uk).



# **KNIGHT GROUP**

[www.knight-group.co.uk](http://www.knight-group.co.uk)